

## Self Clinch Flush Head Tapered Pins



Self Clinch Flush Head Tapered Pins					
P +/- 0.05	Minimum Sheet Thickness	Hole Size +0.08 / - 0.0	D + / - 0.40	H Maximum (1)	Minimum CL To Edge Of Panel
3.00	1.00	3.50	5.20	2.29	6.40
4.00	1.00	4.50	6.12	2.29	7.10
5.00	1.00	5.50	7.19	2.29	7.60
6.00	1.00	6.50	8.13	2.29	7.90

Pin Diameter	Length (L) + / - 0.40							
	6	8	10	12	16	18	20	25
3.00	√	√	√	√	√	—	—	—
4.00	√	√	√	√	√	√	√	—
5.00	—	√	√	√	√	√	√	√
6.00	—	—	√	√	√	√	√	√

Material	Finish	Maximum Panel Hardness
Steel	Electro Zinc Plated 	80 HRB
Stainless Steel	A2	70 HRB

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